

EGU-HV Laboratory a. s. EGU HV LABORATORY, Podnikatelská 267, 190 11 Praha 9 - Běchovice







**CUSTOMER:** 

### EGU HV LABORATORY

Accredited testing laboratory No.: 1029 Accredited by Czech Accreditation Institute according to ČSN EN ISO/IEC 17025:2018

### TEST REPORT No.: 11788/K/21

Jiangsu Shemar Electric Co., Ltd.

226 017 Nantong, Jiangsu

China

**TEST OBJECT:** 345 kV Composite insulator

TYPE SPECIFICATION: SML 222 kN

CSA C411.4-16, CSA C411.1-16, **TEST STANDARDS:** 

IEC 60383-1 Ed.4:1993, NEMA 107:2016

Michal Novotný Test engineer

Marek Brosch **Head of** EGU HV LABORATORY

Jan Lachman, Ph.D. Director of EGU - HV Laboratory a. s.

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Copy: 1 Pages: 18 Date: 2022-05-20

TESTS WITNESSED BY: N/A



TEST REPORT	No.: 11788/K/21
TEST OBJECT:	345 kV Composite insulator
TYPE SPECIFICATION:	SML 222 kN
DRAWING No.:	21SM510759 Rev. B
MANUFACTURER:	Jiangsu Shemar Electric Co., Ltd.
DATE OF DELIVERY:	2021-12-09
DATE OF TESTS:	From 2022-02-28 till 2022-03-03
ORDER No.:	Contract 23/21



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### 1 TEST SUMMARY

Test title	Test standards	Test result
Corona test	CSA C411.4-16, clause 6.4.4	Passed
Critical impulse flashover test	CSA C411.4-16, clause 6.2 CSA C411.1-16, clause 6.5.1 to 6.5.3	Passed
Wet power frequency voltage flashover test	CSA C411.4-16, clause 6.3 CSA C411.1-16, clause 6.4	No criteria



#### 2 TESTS PERFORMED

#### 2.1 Corona test

### 2.1.1 Test procedure

Date of test: 2022-02-28

The test was carried out according to CSA C411.4-16, clause 6.4.4 and customer requirements. The test was performed on one composite insulator assembly, including grading rings, serial No. 2111161518.

After the test room was thoroughly darkened the voltage above corona point was applied and held for 5 minutes. The voltage was then reduced until corona disappeared from the test object to measure the corona extinction voltage. This procedure was three (3) times repeated. Field glasses were used for the observation of the corona. Measured extinction voltages are shown in Table 2.

The test arrangement was set up according to CSA C411.4-16, clause 6.4.2.2 (see Figure 2). The bundle of double conductors with spacing 457 mm was simulated using an aluminium tube of 14 m length and 30 mm diameter. Both ends of the tubes were terminated with corona shielding spheres (screening electrode) with a diameter of 300 mm. Bundle of conductors was at a height of 5,1 m above the ground.

The exact line configuration (conductor surface voltage gradient E<sub>2</sub>) was not known in time of the test. The client specified test voltage (minimum corona extinction voltage) as 120% of maximum design phase-to ground service voltage i.e.  $V_T = 1.2 \times 362/\sqrt{3} = 251 \text{ kV}$ .

The test object at the specified test voltage is shown in Figure 4. The corona discharges are shown in Figure 5.

Radio interference voltage RIV was measured according to NEMA 107. RIV (expressed in decibels relative to 1  $\mu$ V across 150  $\Omega$ ) was measured at the frequency of 1,0 MHz in compliance with the circuit diagram in Figure 3-3a of NEMA 107, Section 3.

The circuit RIV factor was 0,42.

Measured RIV values are shown in Table 1.

#### Testing and measuring equipment:

coupling capacitance, 1 000 pF, 800 kV, serial No. 11100108.10.1 measuring impedance Power Diagnostix, NEMA 150  $\Omega$ , type CIT4M/V8 $\mu$ 0/RIV, serial No. 12533 test transformer TuR Dresden 5,7/1 200 kV, 1 500 kVA inductive regulator ČKD Praha 6/0 - 3 kV, 50 kVA capacitive divider TuR Dresden 1 200 kV, 150 pF, type WMC 160/1200, serial No. 884470 universal voltmeter Haefely Trench, type DMI 551, serial No. 150505 RIV meter - measuring receiver Power Diagnostix, type RIV meter, serial No. 035 calibrator Power Diagnostix, type CAL3B, serial No. 3014 measuring system for atmospheric condition COMET, serial No. 10910247 digital stop-watch Kalenji, PM-259 field glasses Nikon Action EX 7x50, serial.No. 320695 measuring telescopic stick 5m, type BMI, serial No. 102



### 2.1.2 Test results

Table 1 Test results of the RIV test

U <sub>m</sub> (kV)	362				
Atm. conditions					
p (kPa)		100,4			
t (°C)		15,4			
RH (%)		30,5			
Test voltage (kV)	RIV ↓ (μV)	RIV ↑ (μV)	RIV ↓ (μV)		
326	44 668	44 668	44 668		
301	35 481	35 481	35 481		
276	316	316	316		
251	50	50	50		
226	32	32	32		
201	22	22	22		
176	22	22	22		
151	22	22	22		
126	22 22 22				
0	22 22 22				



Table 2 Test results of the corona test

Um (kV)	362		
Atm. conditions			
p (kPa)	100,4		
t (°C)	15,4		
RH (%)	30,5		
Measurement No.	Ue (kV)		
1	281		
2	279		
3	281		
Average value	280		
Location of corona	Corona ring		
Criteria: $U_e > 251 \text{ kV}$			

### **Evaluation:**

Measured corona extinction voltages  $U_e$  were greater than the specified minimum corona extinction voltage of 251 kV.

### **Statement of conformity:**

345 kV Composite insulator, SML 222 kN, drawing No. 21SM510759 Rev. B, passed the test according to requirements given in CSA C411.4-16, clause 6.4.4.



### 2.2 Critical impulse flashover test

### 2.2.1 Test procedure

Date of test: 2022-03-01

The test was carried out according to CSA C411.4-16, clause 6.2 and CSA C411.1, clause 6.5.1 to 6.5.3.

The tests were performed on three insulators:

No. 1, serial No. 2111161520, No. 2, serial No. 2111161517, No. 3, serial No. 2111161518.

The critical impulse voltages of both polarities were determined by the up and down method with 30 impulses according to CSA C411.1-16, clause 6.5.3.

All measured voltages were corrected to the standard reference atmospheric conditions according to CSA C411.1-16, clause 6.2.5 and 6.2.6.

The representative wave shape of the lightning impulse 1,2/50 µs is given Graph 1.

The test arrangement was set up in compliance with IEC 60383-1, clause 34 (see Figure 6).

### Testing and measuring devices:

impulse generator TuR 3,0 MV, serial No. 1543 capacitive divider TuR Dresden, type KOIS-3-500, serial No. 32373 measuring system DiAS 733, serial No. 173990 tape measure 5 m, CXS, PM-241 measuring system for atmospheric condition COMET, serial No. 10910247





### 2.2.2 Test results

Table 3 Test results of the critical impulse flashover test

Test sample No.	1		2		3	
Impulse polarity	+	_	+	_	+	_
Atm. conditions:						
air pressure (kPa)	100,3	100,3	100,3	100,3	100,3	100,3
air temperature (°C)	15,6	15,6	15,6	15,6	15,6	15,6
relative humidity (%)	31,9	31,9	31,9	31,9	31,9	31,9
Correction factors:						
air density correction factor k <sub>1</sub>	1,005	1,005	1,005	1,005	1,005	1,005
humidity correction factor k <sub>2</sub>	0,932	0,948	0,933	0,948	0,932	0,947
atmospheric correction factor K <sub>t</sub>	0,937	0,953	0,938	0,953	0,937	0,952
Critical impulse flashover voltage (kV)	1 476	1 599	1 488	1 596	1 482	1 587
Polarity		+			-	
Average critical impulse flashover value of the three insulators (kV)	1 482 1 594					
Measured arcing distance: 2 470 mm						
Drawing specified critical impulse flashover voltage: 1 410 kV						
CSA C41116, Table 2 specified critical impulse flashover voltage: 1 410 kV						

### **Evaluation:**

The average critical impulse flashover value of the three insulators was equal to or exceed 95% of the rated critical impulse flashover value specified by CSA C411.4-16, Table 2 and drawing 1 410 kV, i.e. 1 340 kV.

### Statement of conformity:

345 kV Composite insulator, SML 222 kN, drawing No. 21SM510759 Rev. B, passed the test according to requirements given in CSA C411.4-16, clause 6.2. and client requirements.



### 2.3 Wet power frequency voltage flashover test

### 2.3.1 Test procedure

Date of test: 2022-03-03

The test was carried out according to CSA C411.4-16, clause 6.3 and CSA C411.1-16, clause 6.4.

The tests were performed on three insulators:

No. 1, serial No. 2111161520,

No. 2, serial No. 2111161517,

No. 3, serial No. 2111161518.

Characteristics of the artificial rain and precipitation method was in accordance with the CSA C411.1-16, clause 6.4.3.

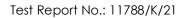
The wet power-frequency flashover voltage test was performed according to CSA C411.1-16, clause 6.4.4. The flashover voltage was obtained by increasing the voltage continuously from zero up to flashover. The average of five flashovers was calculated.

All measured voltages were corrected to the standard reference atmospheric conditions according to CSA C411.1-16, clause 6.2.5 and 6.2.6.

The test arrangement was set up in compliance with IEC 60383-1, clause 34 (see Figure 7).

### Testing and measuring equipment:

synchronous generator BEZ Bratislava 6 kV, 1 300 kVA, 50 Hz test transformer TuR Dresden 5,7/1200 kV, 1500 kVA, serial No. 884469 capacitive divider TuR Dresden 1200 kV, 150 pF, type WMC 160/1200, serial No. 884470 universal voltmeter Haefely Trench, type DMI 551, serial No. 150505 measuring system for atmospheric conditions Comet, serial No. 10910247 tape measure 5 m, CXS, PM-241 digital stop-watch Kalenji PM-259 conductivity meter WTW Cond 3310, serial No. 10410891 plastic measuring cylinder 50ml, identification No. 1/153/14 & 2/153/14





### 2.3.2 Test results

Table 4 Test results of the wet power frequency flashover voltage test

Test sample No.	1	2	3
Atm. conditions:			
air pressure (kPa)	98,6	98,6	98,6
air temperature (°C)	15,7	15,7	15,7
relative humidity (%)	48,0	48,0	48,0
Rain parameters:			
vertical (mm/min)	1,3	1,3	1,3
horizontal (mm/min)	1,1	1,1	1,1
Conductivity (µS/cm)	105	105	105
Correction factors:			
air density correction factor k <sub>1</sub>	0,990	0,990	0,989
humidity correction factor k <sub>2</sub>	1,000	1,000	1,000
atmospheric correction factor K <sub>t</sub>	0,990	0,990	0,989
Flashover voltage	759 kV	766 kV	780 kV
The average wet flashover voltage of the three insulators		768 kV	

Measured arcing distance: 2 470 mm

Drawing specified wet power frequency flashover voltage: 750 kV



### 3 LIST OF SYMBOLS

**RIV** radio interference voltage ( $\mu$ V)

 $V_t$  test voltage specified by client (kV)

U<sub>m</sub> maximum design phase-to-phase service voltage

Ue extinction corona voltage (kV), corresponding to actual atmosphere

p air pressure (kPa)
 t air temperature (°C)
 RH relative humidity (%)

 $k_1$  air density correction factor  $k_2$  humidity correction factor  $K_t$  atmospheric correction factor

U<sub>pk</sub> maximum voltage of recorded curve (kV)

 $T_1$  front time of recorded curve ( $\mu$ s)

T<sub>2</sub> time to half-value of recorded curve (μs)

vertical c. average value of rainfall intensity – vertical component (mm/min) horizontal c. average value of rainfall intensity – horizontal component (mm/min)

conductivity water conductivity (µS/cm)





### 4 UNCERTAINTY OF MEASUREMENTS

QUANTITY	UNCERTAINTY (k=2)		
	$U_{pk}$	2,4 %	
Lightning impulse voltage	$T_1$	6,5 %	
	T <sub>2</sub>	4,2 %	
Radio interference voltage	1,	0 dB	
Power-frequency voltage	1.	,7 %	
Air pressure	0,	,5 %	
Temperature	4,0 %		
Relative humidity	6,3 %		
Time	0,	,7 %	
Telescopic stick	0,8 %		
Length (tape measure)	1,6 %		
Rainfall intensity	10 %		
Conductivity	5,0 %		

The reported expanded uncertainty of measurement is stated as the standard uncertainty of measurement multiplied by the coverage factor k = 2, which for a Normal (Gaussian) distribution corresponds to a coverage probability of approximately 95 %. Details related to the statement of conformity when applied are given in a price quotation submitted to a customer before the testing and on the website of the laboratory.



### 5 PRODUCT DRAWING

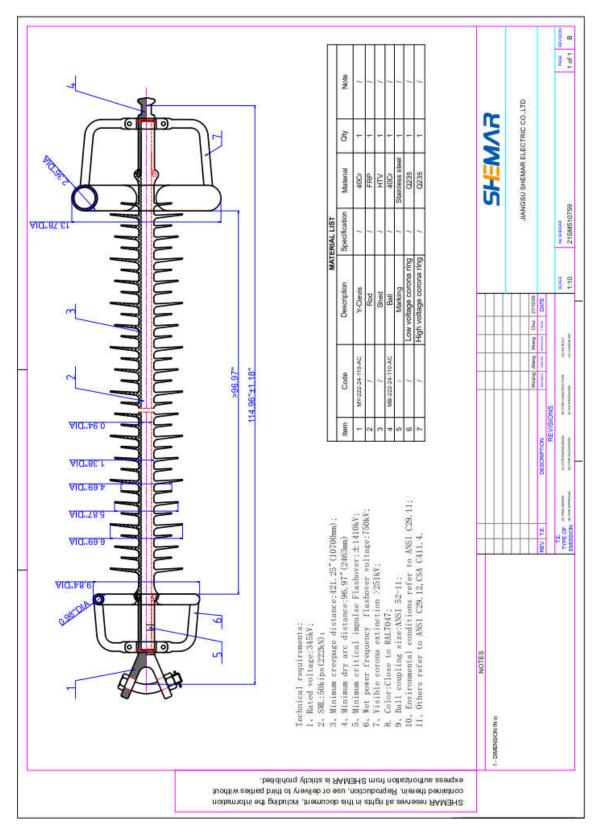


Figure 1 345 kV Composite insulator, SML 222 kN, drawing No. 21SM510759 Rev. B



### 6 TEST SETUP PHOTOS



Figure 2
Test arrangement for RIV and corona tests



Figure 3
Test arrangement for RIV and corona tests



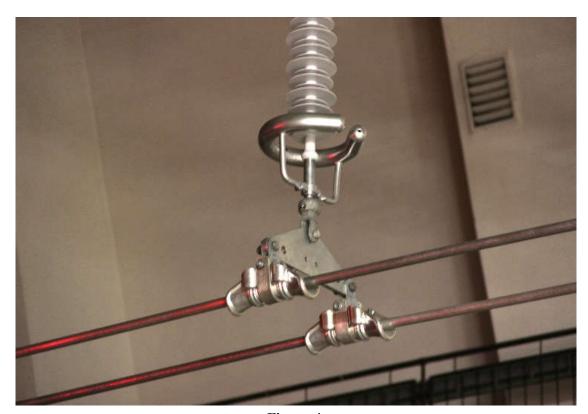


Figure 4
Test object at the test voltage of 251 kV – no positive corona



Figure 5
Test object at the test voltage of 326 kV





Figure 6
Test arrangement and flashover under the critical impulse flashover test



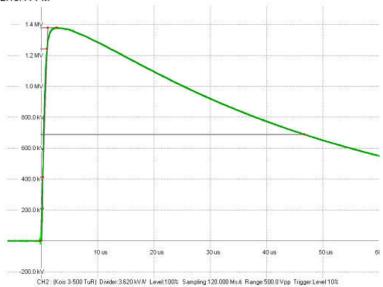
Figure 7
Test arrangement and flashover under the wet power frequency voltage flashover test



### 7 GRAPHS

### COMPOSITE INSULATOR RATED VOLTAGE: 345 KV

3/1/2022 12:18:44 PM

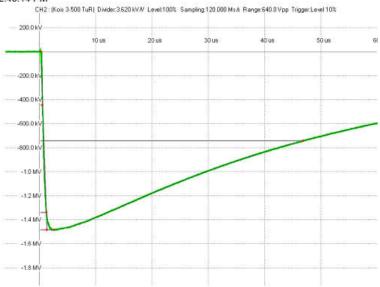


No. 2 LI full

Upk : 1.380 MV T1 : 1.289 us T2 : 46.764 us

### COMPOSITE INSULATOR RATED VOLTAGE: 345 KV

3/1/2022 12:46:14 PM



No. 5

LI full Upk : -1.478 MV T1 : 1.152 us T2 : 46.639 us

Graph 1 Representative wave shape of the lightning impulse 1,2/50 μs



Testing laboratory No. 1595

accredited by ČIA

according to ČSN EN ISO/IEC 17025: 2018





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laboratory manager : Eva Kovářová

tel.: + 420 582 383 680

kovarova@testpolymer.cz www.testpolymer.cz

### Test report No. 59/2022/EN

Customer:	EGU - HV Laboratory a.s., Podnikatelská 267, 190 11 Praha 9, Běchovice
customer.	Company ID: 25634330, Tax ID: CZ25634330
Customer's order:	6/11788/2022
Application form:	2200223
Tested material:	HTV silicone material
Detailed description:	Manufacturer: Jiangsu Shemar Electric Co., Ltd.
Form of material:	test specimens - sampled and delivered by customer
Preparation of samples:	test specimens supplied by customer
ate of receipt of the sample:	10.1.2022

Tests	Test specifications	
Fire beautiful besieved and washing floor	UL 94: 2013 revision 05/2021	
Fire hazard testing - horizontal and vertical flame tests	ČSN EN 60695-11-10 ed.2: 2014	

These tests were performed in accordance with the standard ČSN EN 62217 ed.2: 2013, article 9.3.4.

T N- 45	Fire hazard testing - Horizontal and vertical flame tests - method
Test No. 15	A - horizontal burning test

Photo of the position of the test specimen during the test:



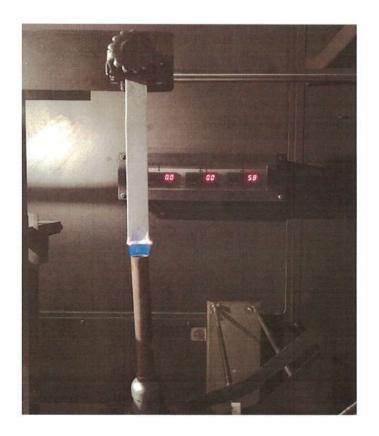
	Test re	2000	o. 59/20	)22/EN	
Test standard:	ČSN EN 6069	95-11-10 ed	. 2: 2014		
Test equipment:	Chamber At	Chamber Atlas HVUL2			
	Burner with an inner diameter 9.5 mm				
Ignition source:	The gas used	d: Methane	2.5		
	Blue flame height 20 mm, the exposure time 30s				
Test conditions:	No forced ve	entilation w	as used durir	ng the test	
	Temperatur	No forced ventilation was used during the test  Temperature: 22,0 - 23,0°C Humidity: 48,0 - 49,0%			
Description of the sample (sample type, the color, the location in the product, the number of samples tested):			76 55 <u>-</u>	x3mm, 3 pieces	
Conditioning of samples:	48 hours at	23±2°C and	50±5% relat	ive humidity	
Conditioning of cotton indicator:	24 hours in	desiccator 2	23±2°C		
Deviations from the standard:	no				
Test progress:	After removing the ignition flame, the test specimens do not burn. The flame did not exceed the 25 mm mark. A support fixture was used during the test due to the bending of the test specimens.				
Test specimen No.1	burning stop	pped before	25 mm		
Test specimen No.2	burning stop	pped before	25 mm		
Test specimen No.3	burning stop	pped before	25 mm		
No. of test specimen	Damaged length L (mm)	Burning time t (s)	Linear burn rate (mm/min)	Linear burn rate average value (mm/min)	Sample standard deviation (mm/min)
1	0	0	0	4	
2	0	0	0	О	0
3	0	0	0		
Statement of conformity to specification		HB acc	requirem cording to art ormity to spe	nents for classification cicle 8.4 ČSN EN 60695-	e sense of the shared risk
Tested and evaluated by:	Ing. Lukáš N	100 m		Date: 13.1.2022	o vermeterenii tarioten vijaco¥en

### Test report No. 59/2022/EN

Test No. 15

Fire hazard testing - horizontal and vertical flame tests - method B - vertical burning test

Photo of the position of the test specimen during the test:



Test standard:	ČSN EN 60695-11-10 ed. 2: 2014				
Test equipment:	Chamber Atlas HVUL2				
Innihian annuar	Burner with an inner diameter 9.5 mm				
Ignition source:	The gas used: Meth	nane 2.5			
	Blue flame height 2	0 mm, the exposure tim	ne 2 x 10s		
Test conditions:	No forced ventilation	on was used during the t	test		
	Temperature:	22,0 - 23,0°C	Humidity:	48,0 - 49,0%	
Description of the sample (sample type, the color, the location in the product, the number of samples tested):	Test specimens of g	grey color 125x13x3mm	n, 10 pieces		
Conditioning of samples:	5 pieces - 48 hours in the climate chamber at 23±2°C and 50±5% relative humidity; 5 pieces -168 ±2 hours in the hot air oven at 70±2°C and cooled in desiccator min. 4 hours at room temperature				
Conditioning of cotton indicator:	24 hours in desiccator 23±2°C				
Deviations from the standard:	Not detected				
Test progress:	The test specimens do not burn after the first or after the second application of the flame. The material does not drip or ignite absorbent cotton.				

			Afterflame	)22/EN			
No. of test specimen:	Afterflame time after the first flame application t <sub>1</sub> (s)	Afterflame time after the second flame application t <sub>2</sub> (s)	plus afterglow time after the second flame application t <sub>2</sub> +t <sub>3</sub> (s)	Afterflame up to the holding clamp: YES - NO	Flaming particles or drops: YES - NO	Cotton indicator ignited by flaming particles or drops: YES - NO	
	Specimens c	onditioned in clin	nate chamber				
1	0	0	0	NO	NO	NO	
2	0	0	0	NO	NO	NO	
3	0	0	0	NO	NO	NO	
4	0	0	0	NO	NO	NO	
5	0	0	0	NO	NO	NO	
	Specimen	s conditioned in h	ot air oven				
1	0	0	0	NO	NO	NO	
2	0	0	0	NO	NO	NO	
3	0	0	0	NO	NO	NO	
4	0	0	0	NO	NO	NO	
5	0	0	0	NO	NO	NO	
Statement of conformity to		s) on the ten		ted meet all	the requirer	condition of ments for clas -10 ed. 2.	
specifications - classification	This statem		rmity to spe lle; without i		37	sense of the	share

#### Declaration:

Test results relates only to the test subject and refer to the sample as received Laboratory is not responsible for sampling and specimen preparations done by customer.

Ing. Lukáš Navrátil

Without the written consent of the Head of Laboratory, the protocol cannot be reproduced other than the entire. All results are metrologically traceable.

Test report was created by:

Tested and evaluated by:

Jana Trbušková Chief laboratory technician

13.1.2022, 18.1.2022

Test report was approved by:

Eva Kovářová

Date:

In Bohuslavice:

19.1.2022

Laboratory manager



SYNPO, akciová společnost S. K. Neumanna 1316 532 07 Pardubice - Zelené Předměstí The Czech Republic

Department of Evaluation and Testing
Testing Laboratory No. 1105.2 accredited by CAI according to ČSN EN ISO/IEC 17025:2018

### TEST REPORT T 375/006

Name and contact information of the customer	EGU – HV Laboratory a.s. Podnikatelská 267, 190 11 Praha 9 – Běchovice The Czech Republic
Test item(s)	Manufacturer: Jiangsu Shemar Electric Co., Ltd. Address: No. 66, Haiwei Road, Sutong Science and Technology Industrial Park, Nantong City, Jiangsu 226017, China Type: HTV
Test procedure/method	Test No. 35: Standard Practice for Xenon-Arc Exposure of Plastics Intended for Outdoor Applications ASTM D2565-16 (The test was included in the flexible scope of accreditation)  Test No. 1: Determination of the degree of degradation of coatings APP 1 (ČSN EN ISO 4628-1, 4, 5)  Test No. 33: Surface roughness measurement (Ra, Rz, Ry, Rq) (ČSN EN ISO 4287, ČSN EN ISO 4288)
Date of receipt of item(s)	January 7, 2022
Internal laboratory number	22 0066
Date of the test	January 7, 2022– February 18, 2022
Tested by	Gabriela Štěpánková
The report made by	Gabriela Štěpánková, Ondřej Janča

This report contains 6 pages and 1 annex.





Digitálně podepsal Ing. Vladimír Špaček, CSc.

In Pardubice on March 29, 2022

**Dr. Vladimír Špaček** Head of testing laboratory

The test results relate only to the test item(s) as received.

This test report by itself in no way constitutes or implies product approval by any other body.

The test report shall not be reproduced except in full, without written approval of the laboratory.

#### **TEST REPORT T 375/006**

Page/Total pages: 2/6

Annexes: 1

#### **DESCRRIPTION OF THE TEST ITEM**



Test item:	Manufacturer: Jiangsu Shemar Electric Co., Ltd. Address: No. 66, Haiwei Road, Sutong Science and Technology Industrial Park, Nantong City, Jiangsu 226017, China Type: HTV
Data delivered by the customer <sup>1</sup> :	-
Internal lab number:	22 0066

<sup>&</sup>lt;sup>1</sup>The laboratory is not responsible for the data delivered by customer.

#### FURTHER SPECIFICATION OF THE TEST PERFORMANCE

The samples of testing were received from the contractor (3 pieces) and submitted to the test without any treatment of surface protection or heat storage.

# Test No. 35: Standard Practice for Xenon-Arc Exposure of Plastics Intended for Outdoor Applications ASTM D2565-16

(The test was included in the flexible scope of accreditation)

Test was performed according to ASTM D2565-16

Testing device: Q-SUN Xe-3HS (Q-Lab Corporation, GB). Cycle number 1<sup>H</sup>.

Exposure cycling: regular switching of drying period for 102 minutes at  $(63 \pm 2)$  °C light followed by 18 minutes of light and front spray.

Light source: Xenon lamps with irradiance energy of 0.35 W/m<sup>2</sup>/nm at 340 nm. Used UBP placed horizontally at the site of sample exposure was fasten by anticorrosion screw.

The test samples were putted in testing area and the position of samples during the test was not changed – for measurements only.

### Test No. 33: Surface roughness measurement

Test was performed according to ČSN EN ISO 4288 - Geometrical product specifications (GPS) - Surface texture: Profile method – Rules and procedures for the assessment of surface texture. Parameters of surface texture were measured according to *ČSN EN ISO* 4287-Geometrical product specifications (GPS) - Surface texture: Profile method - Terms, definitions and surface texture parameters.

Testing device: SURFTEST SJ-201 (Mitutoyo, Ltd., Japan).

Ra - arithmetical mean deviation of the assessed profile (roughness)

Rz - maximum height of profile (roughness).

Measurements were performed six times on each sample.

Measurement conditions: basic roughness length 0,8 mm

### **TEST REPORT T 375/006**

Page/Total pages: 3/6

Annexes: 1

#### DESCRRIPTION OF THE TEST ITEM

Test item:	Manufacturer: Jiangsu Shemar Electric Co., Ltd. Address: No. 66, Haiwei Road, Sutong Science and Technology Industrial Park, Nantong City, Jiangsu 226017, China Type: HTV
Data delivered by the customer <sup>1</sup> :	-
Internal lab number:	22 0066

<sup>&</sup>lt;sup>1</sup>The laboratory is not responsible for the data delivered by customer.

### APP 1 - Determination of the degree of degradation of coatings

The evaluation of surface failure (defects) was performed according standard ČSN EN ISO 4628 Paints and varnishes – Evaluation of degradation of coatings – Designation of quantity and size of defects, and of intensity of uniform changes in appearance; Part 1: General introduction and designation system; Part 4: Assessment of degree of cracking; Part 5: Assessment of degree of flaking

Lighting used in the evaluation of defect on the surface finish: the fluorescent tube, standard observation: the observation angle  $0^{\circ}$  / light incidence of angle  $45^{\circ}$ .

### **TEST REPORT T 375/006**

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# VISUAL EVALUATION OF SURFACE DEFFECTS ACCORDING TO ČSN EN ISO 4628 DURING THE EXPOSURE AFTER XENON TEST ACCORDING TO ASTM D2565-16 (January 7, 2022 – February 18, 2022)

(The test was included in the flexible scope of accreditation)

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	T 4 1	Surface failure	Cracking	Flaking
Sample	Internal Lab Number	ČSN EN	ČSN EN	ČSN EN
name		ISO 4628-1	ISO 4628-4	ISO 4628-5
	Number	degree + verbal	degree	degree
250 hours				
	22 0066/1	0, no visual changes	0 (S0)	0 (S0)
HTV	22 0066/2	0, no visual changes	0 (S0)	0 (S0)
	22 0066/3	0, no visual changes	0 (S0)	0 (S0)
500 hours				
	22 0066/1	0, no visual changes	0 (S0)	0 (S0)
HTV	22 0066/2	0, no visual changes	0 (S0)	0 (S0)
	22 0066/3	0, no visual changes	0 (S0)	0 (S0)
750 hours	•		1	
	22 0066/1	0, no visual changes	0 (S0)	0 (S0)
HTV	22 0066/2	0, no visual changes	0 (S0)	0 (S0)
	22 0066/3	0, no visual changes	0 (S0)	0 (S0)
1000 hours				
	22 0066/1	0, no visual changes	0 (S0)	0 (S0)
HTV	22 0066/2	0, no visual changes	0 (S0)	0 (S0)
	22 0066/3	0, no visual changes	0 (S0)	0 (S0)

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### MEASUREMENT OF SURFACE ROUGHNESS ACCORDING TO ČSN EN ISO 4287, 4288

Sample	Internal	Arithmetical mean deviation of the assessed roughness Ra  Measuring range [µm]			Maximum height of profile (roughness) <u>Rz</u> Measuring range [μm]		
name	Lab Number						
		Mean	Max.	Min.	Mean	Max.	Min.
Before exposure			-1	<u>'</u>		-1	
	22 0066/1	0,67	0,69	0,64	4,74	4,92	4,53
HTV	22 0066/2	0,66	0,73	0,60	4,99	5,25	4,82
	22 0066/3	0,71	0,75	0,67	5,28	5,64	4,87
250 hours	·						
	22 0066/1	0,67	0,70	0,63	4,84	5,11	4,56
HTV	22 0066/2	0,69	0,75	0,65	5,06	5,47	4,52
	22 0066/3	0,72	0,76	0,65	5,24	5,78	4,25
500 hours							
	22 0066/1	0,64	0,67	0,60	5,01	5,36	4,60
нту	22 0066/2	0,72	0,77	0,60	5,33	6,11	4,70
	22 0066/3	0,76	0,80	0,70	5,65	6,27	4,90
750 hours							
	22 0066/1	0,67	0,70	0,64	5,18	5,56	4,88
HTV	22 0066/2	0,77	0,80	0,74	5,64	5,96	5,32
	22 0066/3	0,78	0,80	0,75	5,76	6,22	5,29
1000 hours							
	22 0066/1	0,74	0,78	0,68	5,81	6,09	5,22
HTV	22 0066/2	0,79	0,81	0,77	5,95	6,22	5,69
	22 0066/3	0,79	0,83	0,76	6,14	6,55	5,78

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### **DESCRRIPTION OF THE TEST ITEM**

Test item:	Manufacturer: Jiangsu Shemar Electric Co., Ltd. Address: No. 66, Haiwei Road, Sutong Science and Technology Industrial Park, Nantong City, Jiangsu 226017, China Type: HTV
Data delivered by the customer <sup>1</sup> :	-
Internal lab number:	22 0066

<sup>&</sup>lt;sup>1</sup>The laboratory is not responsible for the data delivered by customer.

### **Statement of conformity**

### The laboratory uses a binary decision rule according to ILAC-G08: 09/2019, article 4.2.1

Test items	Prescribed	Parameter no surface defects such as cracks, crumbling or blisters	Fulfillment of parameters	
test		result according to CSA C411.416 article 5.4.3		
HTV	ASTM D2565-16	no cracks, crumbling or blisters	Yes	

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### **DESCRRIPTION OF THE TEST ITEM**

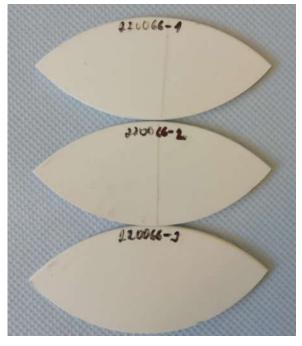
Test item:	Manufacturer: Jiangsu Shemar Electric Co., Ltd. Address: No. 66, Haiwei Road, Sutong Science and Technology Industrial Park, Nantong City, Jiangsu 226017, China Type: HTV
Data delivered by the customer <sup>1</sup> :	-
Internal lab number:	22 0066

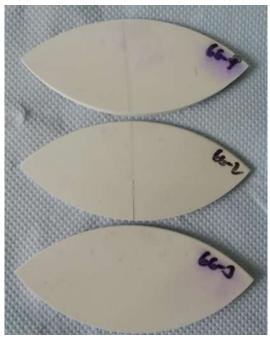
<sup>&</sup>lt;sup>1</sup>The laboratory is not responsible for the data delivered by customer.

## THE PHOTOS OF TEST SAMPLES AFTER 1000 HOURS OF EXPOSURE UNDER XENON LAMPS ACCORDING TO ASTM D2565-16

(The test was included in the flexible scope of accreditation)

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Pic 1 : Exposure after 1000hrs (top face)
Pic 2 : Exposure after 1000hrs (lower face)